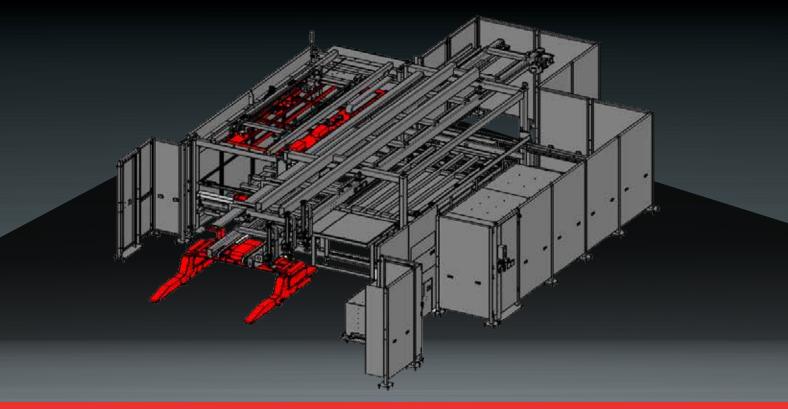




RMP-3015 NTK



AUTOMATED SYSTEM AND PARTS REMOVER











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LC C1 AJ | EML AJ | ACIES AJ

INCREASED AND RATIONALIZED PRODUCTIVITY

AMADA RMP-3015NTK flexible system is composed of a combination machine loader – unloader and parts remover. It has been worked out to rationalize the raw material and machined parts flow, in order to increase productivity. The rigid tubular welded construction based on a simple design of the RMP-3015NTK provides autonomy and flexibility. Its particular compact design allows an easy integration into the workshop.

In standard configuration, it is equipped with pallets 3 tons each, 1 pallet for raw material, 1 pallet for finish product and 1 pallet for skeleton.

Take out loader pick-up separated part from blank sheet by vacuum pads and stack to product pallet. Skeleton and micro-joint parts is unloaded with clamp which is equipped in take out loader.



Unit				
Sheet thickness		0.5 – 6.0 mm		
Worksheet size	Max.	3050 x 1525 mm		
	Min.	900 x 900 mm		
Materail / Product / Skeleton pallet		1/1/1		
Worksheet materials		Cold-rolled steel (SPCC), hot-rolled steel (SPHC), stainless steel (SUS), aluminum (AL)		
Maximum Material / Product / Skeleton stack height		200 / 360 / 260		
Maximum load		3 000 kg		

Part picked by TK Unit				
Part size	Max.	X 2500 x Y 1445 mm		
	Min.	EML-AJ, ACIES-AJ: X 100 x Y 50 mm ; LC C1-AJ: X 100 x Y 100 mm		
Part weight		80 kg (when picked up by 2 arms)		
Stacking area		3 350 x 1 525 mm (4 Euro pallets)		

Part handled by unloading clamp			
Worksheet size	Max.	3050 x 1525 mm	
	Min.	900 x 900 mm	

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